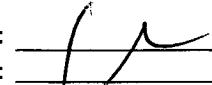


Date: Monday, 9/15/2008 1:05:40 PM  
 User: Chantal Lavoie

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	LABEL
<b>Job Number</b> :	42011		
<b>Estimate Number</b> :	11891		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2258300
<b>This Issue</b> :	9/15/2008	<b>Drawing Number</b> :	D2258 REV B1
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	//	<b>Drawing Revision</b> :	B1
<b>Previous Run</b> :	37538	<b>Material</b> :	
<b>Written By</b> :		<b>Due Date</b> :	9/22/2008
<b>Checked &amp; Approved By</b> :		<b>Qty:</b>	10
<b>Comment</b> :	Est: A 02.01.29 New Issue EC	<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASINGIssue P/O: 7164

Make per Dwg D2258I

Indicate 300 for lbs and 136 for kgs on uncontrolled copy of Dwg for vendor

Manufacture from 3M scotchcal 7725-

Material release note required

08/09/15

2.0	D2258300P	Placard
-----	-----------	---------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Placard

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

08/09/19 (10)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------

**Comment:** DIMENSIONAL CHECK08/09/22 (12)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST2308/09/22 (12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 9/15/2008 1:05:40 PM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL

Job Number: 42011

Part Number: D2258300

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/23 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-09-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>KS</i>	DRAWING NO. D2258	REV. B SHEET 1 OF 1
DATE 95.11.29		TITLE UTILITY BASKET PLACKARD SCALE 1:1	


RELEASED  
99.10.12 KE

A	94.07.28	NEW ISSUE
B	95.11.29	ADDED K.H.
BI	95.11.29	ADDED D2258 K.H.

1" RED LETTERS ADHESIVE BACK

MAXIMUM DISTRIBUTED LOAD  
XXX lb/ XXX kg

EXAMPLE

<u>PART #</u>	<u>LOAD</u>
D2258-132	132 lb/60 kg
D2258-200	200 lb/91 kg
D2258-220	220 lb/100 kg
 D2258-160	160 lb/73 kg

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 42011



210 MAIN W.,  
HAWKESBURY, ONT. K6A 2H6

Tel.: 613 632-5449  
Fax: 613 632-9491  
www.studiolettrage.on.ca

**INVOICE / FACTURE**

**VENDU À:  
SOLD TO:**

**LIVRÉ À:  
SHIPPED TO:**

No.: 11010  
DATE: 09/18/2008  
PAGE 1 of 1  
Re: Quote No. 5789

Dart Aerospace Ltd  
1270 Aberdeen  
Hawkesbury, Ontario K6A 1K7

Dart Aerospace Ltd  
Hawkesbury, Ontario

ITEM ARTICLE	QTY QYE	UNIT UNITÉ	DESCRIPTION	GST TPS	PST TVP	UNIT PRICE PRIX UNITÉ	AMOUNT MONTANT
		12	D2258300P cut vinyl  G - GST @ 5%; PST @ 8% GST  PST Exempt: #6122-5207	G		7.50	75.00  3.75
GST/TPS: R122278690							
Studio de Lettrage GST: #869034678RP001						<b>TOTAL</b>	78.75

PO7164

Sold By:

*Merci! Thank You!*



## PRODUCT DATA BULLETIN

Product Data Bulletin: A5-O

**Avery Graphics™ A5 Opaque**  
5-year **INTERMEDIATE** calendered vinyl film  
Dated: 10/3/02

### Description:

Avery Graphics™ A5 Opaque intermediate films are flexible, high-gloss calendered vinyls designed for use on computer sign cutting equipment. This construction provides excellent cutting, weeding and transferring characteristics for signage applications.

Application information can be found in the Avery Graphics Application Guide.

For surface preparation, converting and printing, and application and removal instructions, please refer to the Avery Graphics Instructional Bulletin.

### Construction:

- Face Film: 3.2 mils opaque medium gloss intermediate calendered vinyl film
- Adhesive: 1.0 mil clear acrylic permanent solvent pressure-sensitive adhesive
- Liner: 78# bleached white kraft

### Physical Properties:

The following information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification).

- Outdoor durability: 5 years when properly processed and applied (vertical exposure, unprinted film)\*\*
- Application surface contours: Flat and simple curves
- Minimum surface and air application temperature: +50° F (+10° C)
- Service Temperature Range: -40° F to +180° F (-40° C to 82° C) (Reasonable range of temperatures which would be expected under normal environmental time and temperature conditions)
- Typical Chemical Resistance: Resistant to most mild acids, alkalis and salt solutions. See instructional bulletin for recommendations on cleaning.
- Shelf Life: One year when stored at the following temperatures and humidity conditions: 68°-77° F (20° - 25° C) and 50±5% R. H.
- Typical Adhesion Values: **180° Peels**

Substrate	24 hrs	1 week
Stainless Steel	4.4 lbs/in	5.1 lbs/in
Glass	4.7 lbs/in	5.3 lbs/in

NOTE: Tested per ASTM D 1000. Always pre-test your specific substrate prior to actual application.

- Reflectivity: NA
- Typical Gloss\*: 70 at 60°